

TPRO 26

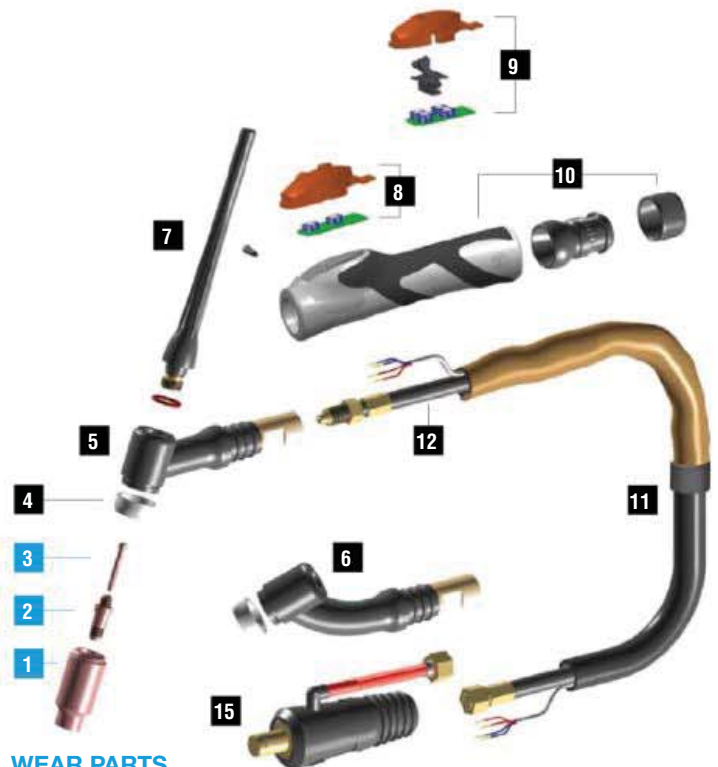
CE EN60974-7



CODE	↔		↕	⚡
HK2407-00	4 m	12.5'	dual	TSK 50-1/4G
HK2807-00	8 m	25'	dual	
HL2407-00	4 m	12.5'	dual flex	
HL2807-00	8 m	25'	dual flex	

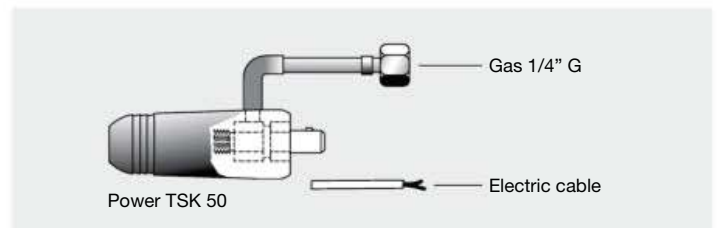
TECHNICAL DATA	
TPRO 26	
	0,80 kg 1.76 lb
	113
	Argon
	0,5 ÷ 4,0 mm .020" ÷ 5/32"
	180A DC - 150A AC

	CODE			
4	TQ0002		insulator	10
5	TF0026		tig 26 torch head	1
6	TF0027		tig 26 flex torch head	1
7	BW0066		back cap 117 mm	10
7	EA0130		O-ring Ø 9x2 mm	10
8	TT0183		kit Tpro Dual	1
9	TT0184		kit Tpro Multi	1
10	BW0311		cable joint	1
10	EA0329		screw	50
10	TP0139		Tpro handle	1
11	TH1224		cable assembly - 4 m / 12.5'	1
11	TH1225		cable assembly - 8 m / 25'	1
12	TH1344		power cable - 4 m / 12.5'	1
12	TH1345		power cable - 8 m / 25'	1
15	CX0077		TSK 50 - 1/4 G plug	1



WEAR PARTS NOT INCLUDED

Starter kits page 360
Wear parts page 362



SERIES 17 - 18 - 26 - SUPER 18 WEAR PARTS



STANDARD

	CODE		Gr	Ø		REF	
1	TC0002		4	6,4 mm 1/4"	47 mm	10N50	10
1	TC0003		5	8 mm 5/16"	47 mm	10N49	10
1	TC0004		6	9,8 mm 3/8"	47 mm	10N48	10
1	TC0005		7	11,2 mm 7/16"	47 mm	10N47	10
1	TC0006		8	12,7 mm 1/2"	47 mm	10N46	10
1	TC0007		10	15,7 mm 5/8"	47 mm	10N45	10
1	TC0008		12	19 mm 3/4"	47 mm	10N44	10
1	TC0091		5	8 mm 5/16"	76 mm	10N49L	10
1	TC0092		6	9,5 mm 3/8"	76 mm	10N48L	10
1	TC0093		7	11 mm	76 mm	10N47L	10
2	TE0001-05			0,5 mm .020"	47 mm	10N29	10
2	TE0001-10			1,0 mm .040"	47 mm	10N30	10
2	TE0001-16			1,6 mm 1/16"	47 mm	10N31	10
2	TE0001-20			2,0 mm 5/64"	47 mm	-	10
2	TE0001-24			2,4 mm 3/32"	47 mm	10N32	10
2	TE0001-32			3,2 mm 1/8"	47 mm	10N28	10
2	TE0001-40			4,0 mm 5/32"	47 mm	406488	10
2	TE0001-48			4,8 mm 3/16"	47 mm	30126	10

	CODE		Gr	Ø		REF	
3	TD0001-05			0,5 mm .020"	50 mm	10N21	10
3	TD0001-10			1,0 mm .040"	50 mm	10N22	10
3	TD0001-16			1,6 mm 1/16"	50 mm	10N23	10
3	TD0001-20			2,0 mm 5/64"	50 mm	-	10
3	TD0001-24			2,4 mm 3/32"	50 mm	10N24	10
3	TD0001-32			3,2 mm 1/8"	50 mm	10N25	10
3	TD0001-40			4,0 mm 5/32"	50 mm	54N20	10
3	TD0001-48			4,8 mm 3/16"	50 mm	30028	10
4	TQ0002					18CG	10
4	TQ0008 *					-	10
7	BW0056				58 mm	57Y03	10
7	BW0066				117 mm	57Y02	10
7	BW0067				22,5 mm	57Y04	10
7	EA0130						10

* ONLY FOR 18 HC

GAS LENS

	CODE		Gr	Ø		REF	
1	TC0031		4	6,4 mm 1/4"	42 mm	54N18	10
1	TC0032		5	8 mm 5/16"	42 mm	54N17	10
1	TC0033		6	9,8 mm 3/8"	42 mm	54N16	10
1	TC0034		7	11,2 mm 7/16"	42 mm	54N15	10
1	TC0035		8	12,7 mm 1/2"	42 mm	54N14	10
1	TC0036		11	19 mm 3/4"	42 mm	53N87	10
1	TC0037			17,2 mm	28,6 mm	54N19	10
1	TC0086		5	8 mm 5/16"	76 mm	54N17L	10
1	TC0087		6	9,5 mm 3/8"	76 mm	54N16L	10
1	TC0088		7	11 mm	76 mm	54N15L	10
2	TE0006-05			0,5 mm .020"	50 mm	45V29	10
2	TE0006-10			1,0 mm .040"	50 mm	45V24	10
2	TE0006-16			1,6 mm 1/16"	50 mm	45V25	10
2	TE0006-20			2,0 mm 5/64"	50 mm	-	10
2	TE0006-24	Cu + CuZn		2,4 mm 3/32"	50 mm	45V26	10
2	TE0006-32			3,2 mm 1/8"	50 mm	45V27	10
2	TE0006-40			4,0 mm 5/32"	50 mm	45V28	10
3	TD0022-10			1,0 mm .040"	52 mm	-	10
3	TD0022-16			1,6 mm 1/16"	52 mm	-	10
3	TD0022-24			2,4 mm 3/32"	52 mm	-	10
3	TD0022-32			3,2 mm 1/8"	52 mm	-	10
3	TD0022-40			4,0 mm 5/32"	52 mm	-	10
4	TQ0003					54N01	10
7	BW0056				58 mm	57Y03	10
7	BW0066				117 mm	57Y02	10
7	BW0067				22,5 mm	57Y04	10
7	EA0130						10

GAS LENS XL (JUMBO)

	CODE		Gr	Ø		REF	
1	TC0118		8	12,7 mm 1/2"	48 mm	57N74	10
1	TC0119		10	15,7 mm 5/8"	48 mm	53N88	10
1	TC0120		12	19,5 mm 3/4"	48 mm	53N87	10
2	TE0009-16			1,6 mm 1/16"	51 mm	45V16	2
2	TE0009-24			2,4 mm 3/32"	51 mm	45V64	2
2	TE0009-32			3,2 mm 1/8"	51 mm	995795	2
2	TE0009-40			4,0 mm 5/32"	51 mm	45V63	2
3	TD0001-05			0,5 mm .020"	50 mm	10N21	10
3	TD0001-10			1,0 mm .040"	50 mm	10N22	10
3	TD0001-16			1,6 mm 1/16"	50 mm	10N23	10
3	TD0001-20			2,0 mm 5/64"	50 mm	-	10
3	TD0001-24			2,4 mm 3/32"	50 mm	10N24	10
3	TD0001-32			3,2 mm 1/8"	50 mm	10N25	10
3	TD0001-40			4,0 mm 5/32"	50 mm	54N20	10
3	TD0001-48			4,8 mm 3/16"	50 mm	30028	10
4	TQ0027					54N63	10
7	BW0056				58 mm	57Y03	10
7	BW0066				117 mm	57Y02	10
7	BW0067				22,5 mm	57Y04	10
7	EA0130						10

Gas protection flow is usually guttered by a STANDARD ceramic nozzle (picture 1). Such flow is affected by turbulences of head torch which are caused by the inlet pressure. In order to assure a uniform gas distribution, above all in stainless steel, titanium and aluminium alloys welding, we suggest the use of GAS LENS spare parts. The electrode holder equipped with a gas lens net, uniformes the flow (picture 2) and aid to save the protection gas. Where permitted by external dimensions, it is recommended the JUMBO version which increases the protected surface with advantage for welding quality (picture 3).

